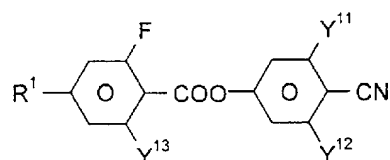


### Patent Claims

1. An electro-optical liquid-crystal display comprising a realignment layer, for realigning liquid crystals, and a liquid-crystalline medium of positive dielectric anisotropy,

wherein said medium comprises one or more compounds of formula I



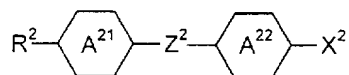
wherein

R¹ is H, alkyl having 1 to 7 carbon atoms, alkoxy having 1 to 7 carbon atoms, alkenyl having 2 to 7 carbon atoms, alkenyloxy having 2 to 7 carbon atoms or alkoxyalkyl having 2 to 7 carbon atoms, and

Y¹¹, Y¹² and Y¹³ are each, independently of one another, H or F; and

wherein when an electric voltage is applied to said display an electric field is generated which has a component parallel to the liquid-crystal layer for realignment of the liquid crystals.

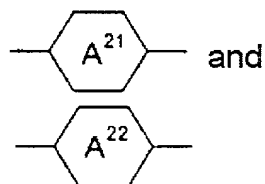
2. A liquid-crystal display according to Claim 1, wherein said medium comprises one or more compounds of formula II:



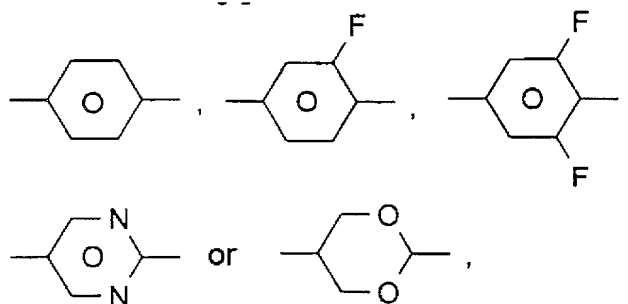
II

wherein

5  $R^2$  is alkyl having 1 to 7 carbon atoms,  
alkoxy having 1 to 7 carbon atoms,  
alkenyl having 2 to 7 carbon atoms,  
alkenyloxy having 2 to 7 carbon atoms  
10 or alkoxyalkyl having 2 to 7 carbon  
atoms,



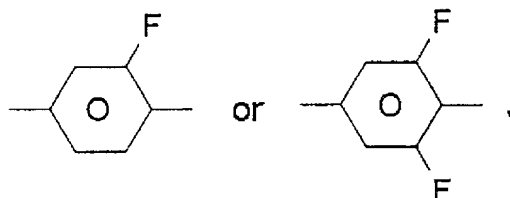
are each, independently of one another,



15

and

at least one of  $\text{A}^{21}$  and  $\text{A}^{22}$  is

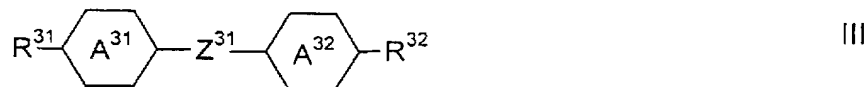


20

$X^2$  is F, Cl or CN; and

$Z^2$  is  $-\text{CH}_2\text{CH}_2-$ ,  $-\text{COO}-$ ,  $-\text{CF}_2\text{O}-$  or a single bond.

- 5 3. A liquid-crystal display according Claim 1, wherein said medium comprises at least one compound of formula III

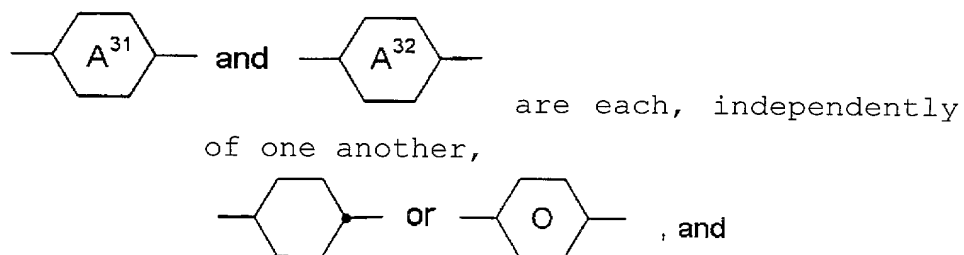


10

wherein

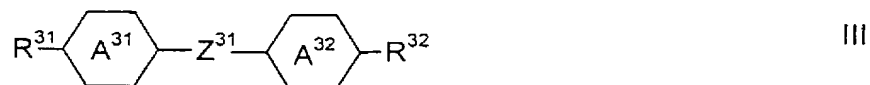
15  $\text{R}^{31}$  and  $\text{R}^{32}$  are each, independently of one another, alkyl having 1 to 7 carbon atoms, alkoxy having 1 to 7 carbon atoms, alkenyl having 2 to 7 carbon atoms, alkenyloxy having 2 to 7 carbon atoms or alkoxyalkyl having 2 to 7 carbon atoms,

20



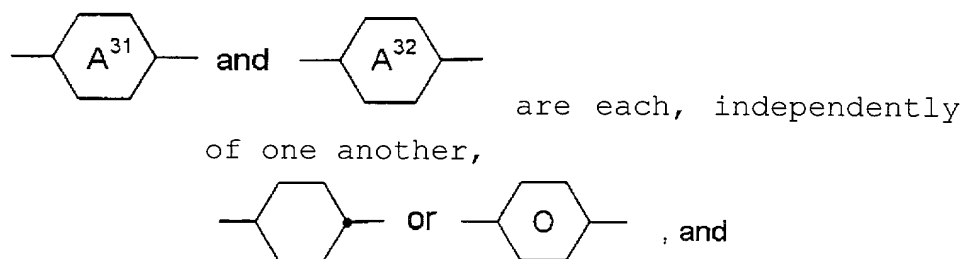
25  $Z^{31}$  is  $-\text{CH}=\text{CH}-$ ,  $-\text{COO}-$ ,  $-\text{CH}_2\text{CH}_2-$  or a single bond.

- 30 4. A liquid-crystal display according Claim 2, wherein said medium comprises at least one compound of formula III



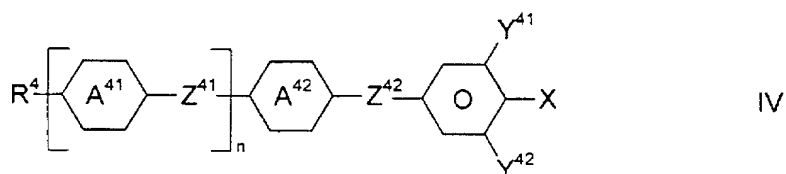
wherein

$R^{31}$  and  $R^{32}$  are each, independently of one another,  
alkyl having 1 to 7 carbon atoms,  
alkoxy having 1 to 7 carbon atoms,  
alkenyl having 2 to 7 carbon atoms,  
alkenyloxy having 2 to 7 carbon atoms  
or alkoxyalkyl having 2 to 7 carbon  
atoms,



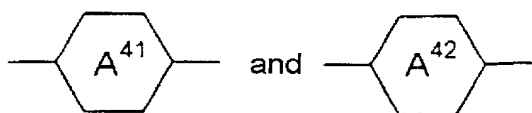
$Z^{31}$  is  $-\text{CH}=\text{CH}-$ ,  $-\text{COO}-$ ,  $-\text{CH}_2\text{CH}_2-$  or a single bond.

5. A liquid-crystal display according Claim 1,  
wherein said medium comprises at least one  
compound of formula IV

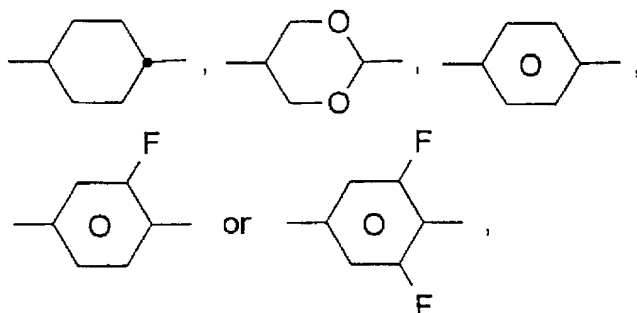


wherein

$R^4$  is alkyl having 1 to 7 carbon atoms,  
alkoxy having 1 to 7 carbon atoms,  
alkenyl having 2 to 7 carbon atoms,  
alkenyloxy having 2 to 7 carbon atoms  
or alkoxyalkyl having 2 to 7 carbon  
atoms,



5                    are each,  
                     independently of one another,



10                    ,

$\text{Z}^{41}$  and  $\text{Z}^{42}$  are each, independently of one another,  
 $\text{---CF}_2\text{O---}$ ,  $\text{---COO---}$ ,  $\text{---CH}_2\text{CH}_2\text{---}$  or a single  
bond,

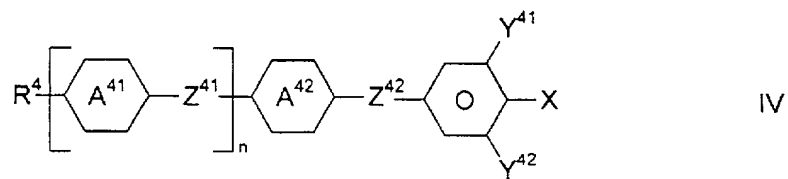
15                    n                    is 0 or 1,

X                    is  $\text{OCF}_3$ ,  $\text{OCF}_2\text{H}$  or F,

20                    and

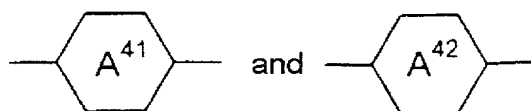
$\text{Y}^{41}$  and  $\text{Y}^{42}$  are each, independently of one another,  
H or F.

25                    6. A liquid-crystal display according Claim 2,  
                     wherein said medium comprises at least one  
                     compound of formula IV

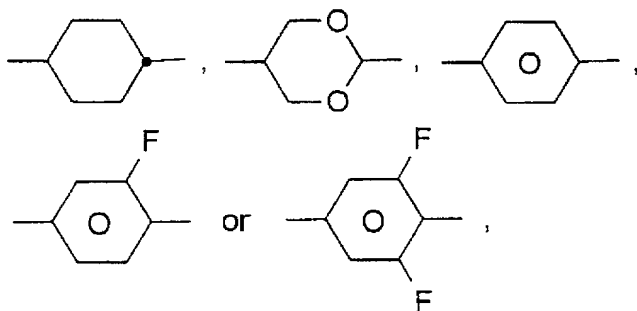


wherein

5         $R^4$         is alkyl having 1 to 7 carbon atoms,  
                  alkoxy having 1 to 7 carbon atoms,  
                  alkenyl having 2 to 7 carbon atoms,  
                  alkenyloxy having 2 to 7 carbon atoms  
 10               or alkoxyalkyl having 2 to 7 carbon  
                  atoms,



15               are each,  
                  independently of one another,



20               ,  
                   $Z^{41}$  and  $Z^{42}$  are each, independently of one another,  
                   $-\text{CF}_2\text{O}-$ ,  $-\text{COO}-$ ,  $-\text{CH}_2\text{CH}_2-$  or a single  
                  bond,

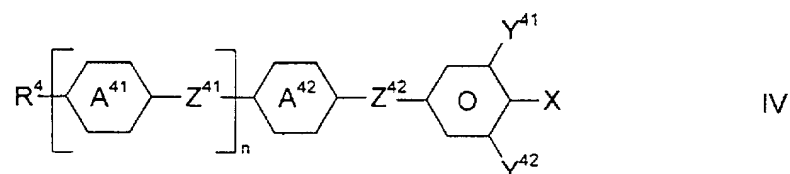
25                $n$                is 0 or 1,

X is  $\text{OCF}_3$ ,  $\text{OCF}_2\text{H}$  or F,

and

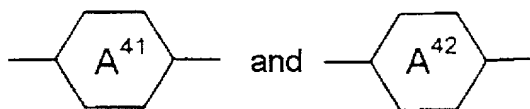
5  $\text{Y}^{41}$  and  $\text{Y}^{42}$  are each, independently of one another,  
H or F.

7. A liquid-crystal display according Claim 3,  
wherein said medium comprises at least one  
10 compound of formula IV

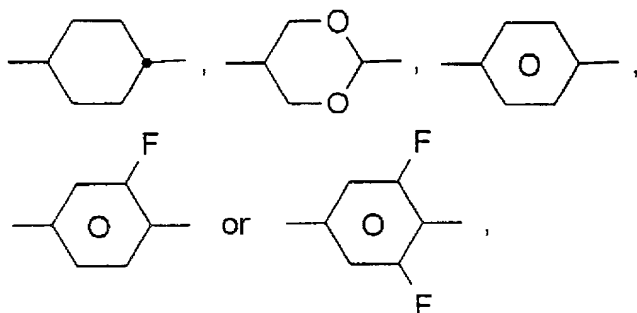


wherein

15  $\text{R}^4$  is alkyl having 1 to 7 carbon atoms,  
alkoxy having 1 to 7 carbon atoms,  
alkenyl having 2 to 7 carbon atoms,  
alkenyloxy having 2 to 7 carbon atoms  
20 or alkoxyalkyl having 2 to 7 carbon  
atoms,



25 are each,  
independently of one another,



5  $Z^{41}$  and  $Z^{42}$  are each, independently of one another,  
 $-\text{CF}_2\text{O}-$ ,  $-\text{COO}-$ ,  $-\text{CH}_2\text{CH}_2-$  or a single  
bond,

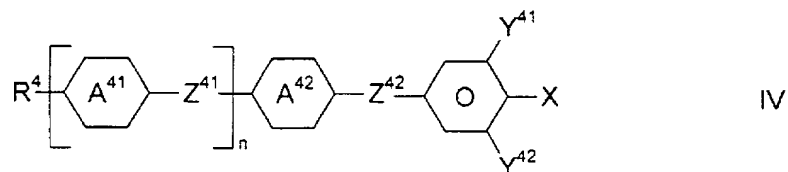
$n$  is 0 or 1,

10  $X$  is  $\text{OCF}_3$ ,  $\text{OCF}_2\text{H}$  or  $\text{F}$ ,

and

15  $Y^{41}$  and  $Y^{42}$  are each, independently of one another,  
 $\text{H}$  or  $\text{F}$ .

8. A liquid-crystal display according Claim 4,  
wherein said medium comprises at least one  
compound of formula IV

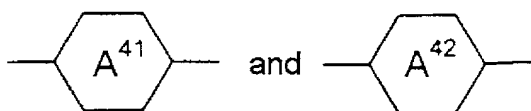


wherein

25  $R^4$  is alkyl having 1 to 7 carbon atoms,  
alkoxy having 1 to 7 carbon atoms,  
alkenyl having 2 to 7 carbon atoms,  
alkenyloxy having 2 to 7 carbon atoms



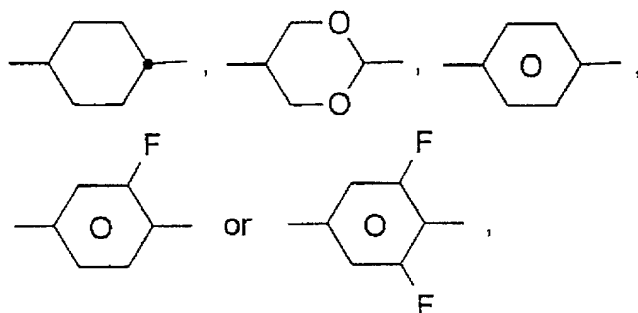
or alkoxyalkyl having 2 to 7 carbon atoms,



5

are each,  
independently of one another,

10



$Z^{41}$  and  $Z^{42}$  are each, independently of one another,  
 $-\text{CF}_2\text{O}-$ ,  $-\text{COO}-$ ,  $-\text{CH}_2\text{CH}_2-$  or a single bond,

15

$n$  is 0 or 1,

20

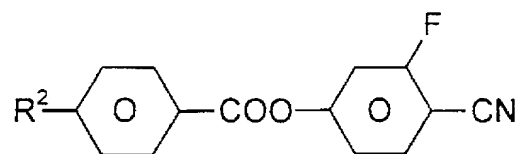
$X$  is  $\text{OCF}_3$ ,  $\text{OCF}_2\text{H}$  or  $\text{F}$ ,

and

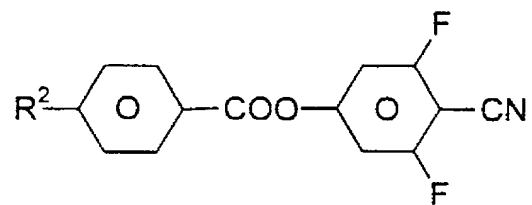
$Y^{41}$  and  $Y^{42}$  are each, independently of one another,  
 $\text{H}$  or  $\text{F}$ .

25

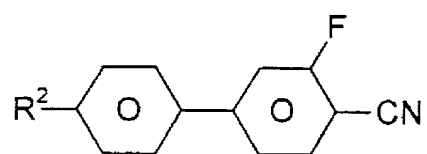
9. A liquid-crystal display according to Claim 2, wherein medium comprises one or more compounds of formulae IIa to IIg



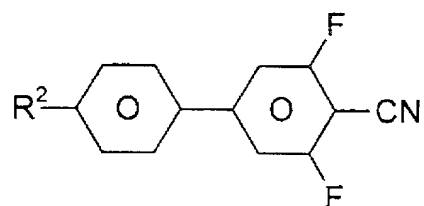
IIa



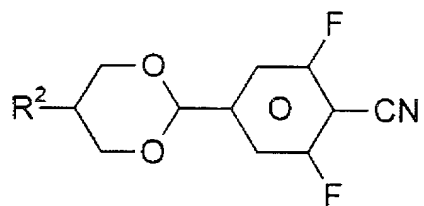
IIb



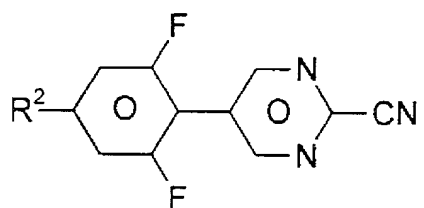
IIc



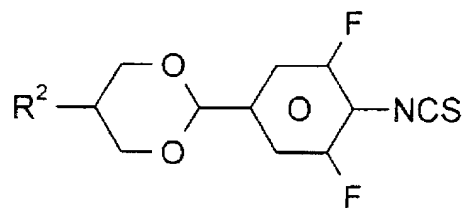
IIId



IIe

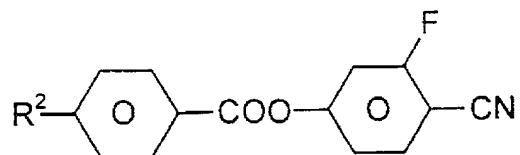


IIIf

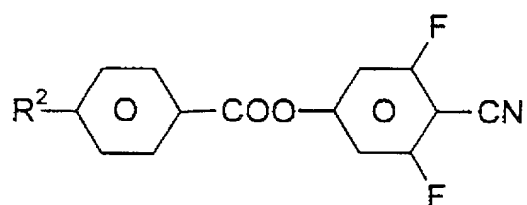


IIg

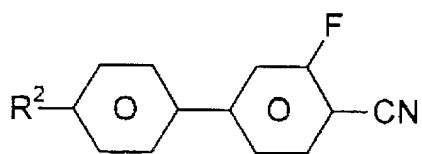
10. A liquid-crystal display according to Claim 4, wherein medium comprises one or more compounds of formulae IIa to IIg



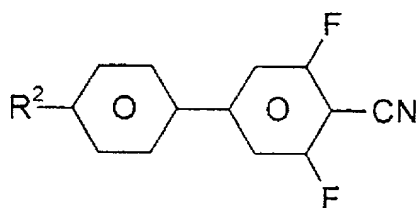
IIa



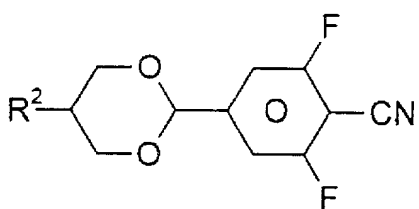
IIb



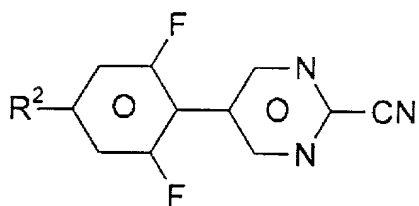
IIc



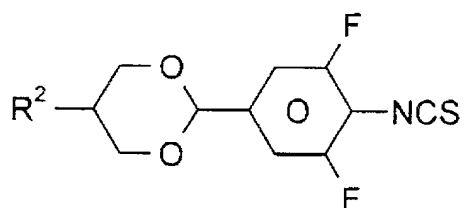
IIId



IIe

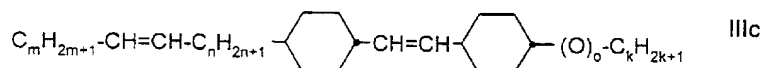
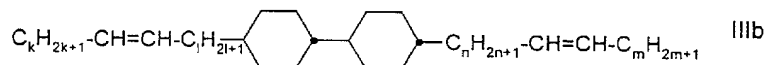
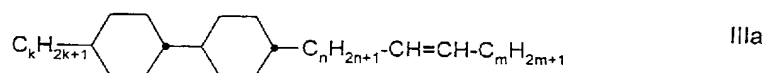


IIIf



IIg

- 5 11. A liquid-crystal display according Claim 3,  
wherein said medium comprises one or more  
compounds of formulae IIIa to IIIc



wherein

5

k is 1, 2, 3, 4 or 5,

m and n are each 0, 1, 2 or 3,

10

m + n is ≤5, and

o is 0 or 1.

15

12. A liquid-crystal display according to Claim 8, wherein said medium comprises

- 1 to 35% of one or more compounds of the formula I,

20

- 3 to 30% of one or more compounds of the formula II,

- 3 to 45% of one or more compounds of the formula III,

25

and

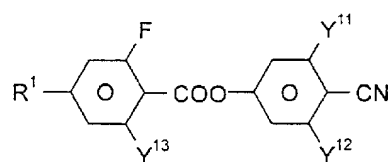
- 5 to 60% by weight of at least one compound of the formula IV.

30

13. A liquid-crystal display according to Claim 1, wherein pixels of the display are addressed by means of an active matrix.

5 14. A liquid-crystalline medium of positive dielectric anisotropy comprising at least two liquid-crystal compounds

10 wherein at least one of said compounds is of formula I



wherein

15

$R^1$  is H, alkyl having 1 to 7 carbon atoms, alkoxy having 1 to 7 carbon atoms, alkenyl having 2 to 7 carbon atoms, alkenyloxy having 2 to 7 carbon atoms or alkoxyalkyl having 2 to 7 carbon atoms, and

20

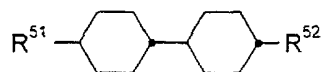
$Y^{11}$ ,  $Y^{12}$  and  $Y^{13}$  are each, independently of one another, H or F.

25

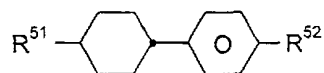
15. In a method of generating an electro-optical effect using a liquid-crystal display, the improvement wherein a display according to claim 1 is used to generate said effect.

30

16. A liquid-crystal display according to claim 1, wherein said medium additionally comprises one or more compounds of formulae Va and Vb



Va

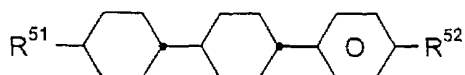


Vb

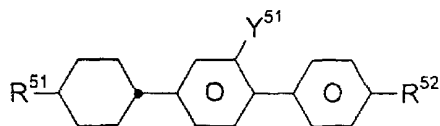
in which  $R^{51}$  and  $R^{52}$  are each, independently of one another, alkyl or alkoxy having 1 to 7 carbon atoms or alkenyl, alkenyloxy or alkoxyalkyl having 2 to 7 carbon atoms,

and/or

one or more compounds of formulae Vc and Vd



Vc



Vd

in which

$R^{51}$  and  $R^{52}$  independently of one another, are as defined above, and  $Y^{51}$  is H or F.

17. A liquid-crystal display according to Claim 8, wherein said medium comprises

- 2 to 30% of one or more compounds of the formula I,

- 5 to 25% of one or more compounds of the formula II,

- 5 to 40% of one or more compounds of the formula III,

and

- 5       - 5 to 50% by weight of at least one compound of  
the formula IV.

18. A liquid crystal display according to claim 1,  
wherein said medium has a birefringence of  $<0.12$ ,  
a flow viscosity at  $20^\circ$  of  $<30 \text{ mm}^2 \cdot \text{s}^{-1}$ , a  
10       resistivity at  $20^\circ\text{C}$  of  $5 \times 10^{10}$  to  $5 \times 10^{13} \Omega \cdot \text{cm}$ ,  
a rotational viscosity at  $20^\circ\text{C}$  of  $<130 \text{ mPa} \cdot \text{s}$ , and  
a clearing point above  $60^\circ\text{C}$ .
19. A liquid-crystal display according to claim 1,  
15       wherein said medium has a birefringence of  $0.05$ -  
 $0.11$ .
20. A liquid-crystal display according to claim 1,  
20       wherein said medium has a flow viscosity at  $20^\circ\text{C}$  of  
 $15$ - $25 \text{ mm}^2 \cdot \text{s}^{-1}$ .
21. A liquid-crystal display according to claim 1,  
25       wherein said medium has a resistivity at  $20^\circ\text{C}$  of  $5$   
 $\times 10^{11}$  to  $5 \times 10^{12} \Omega \cdot \text{cm}$ .
22. A liquid-crystal display according to claim 1,  
wherein said medium has a rotational viscosity at  
 $20^\circ\text{C}$  of  $70$ - $110 \text{ mPa} \cdot \text{s}$ .
- 30   23. A liquid-crystal display according to claim 1,  
wherein said medium exhibits a storage stability  
of at least  $1000$  hours at  $-30^\circ\text{C}$ .